

Installation Instructions for PRO Series Pans

Step 1

Fill all 1/4" holes and the dipstick hole on driver's side pan rail with steel or epoxy. Allow to dry.

Step 2

Locate the pan rail adapters #85102 and #85103 and mount them using the hole 1, 2, 3, and 4. These are the locating holes only. Final assembly uses holes 5, 6, 7, and 8.

Step 3

Drill the new .266" hole for 5, 6, 7, and 8. (Tap size for 5/16 - 18 bolt)

Step 4

Drill holes 9, 10, 11, 12, and 13 with a .209" drill. (Tap size for 1/4 - 20 bolt)

Step 5

Take the pan rail adapters off and remove part of the block where the dipstick notch is. There should be clearance for the nut which goes through holes 17 or 19 if your block is a 1980 through 1986.

Step 6

Tap drilled holes 5 through 13.

Step 7

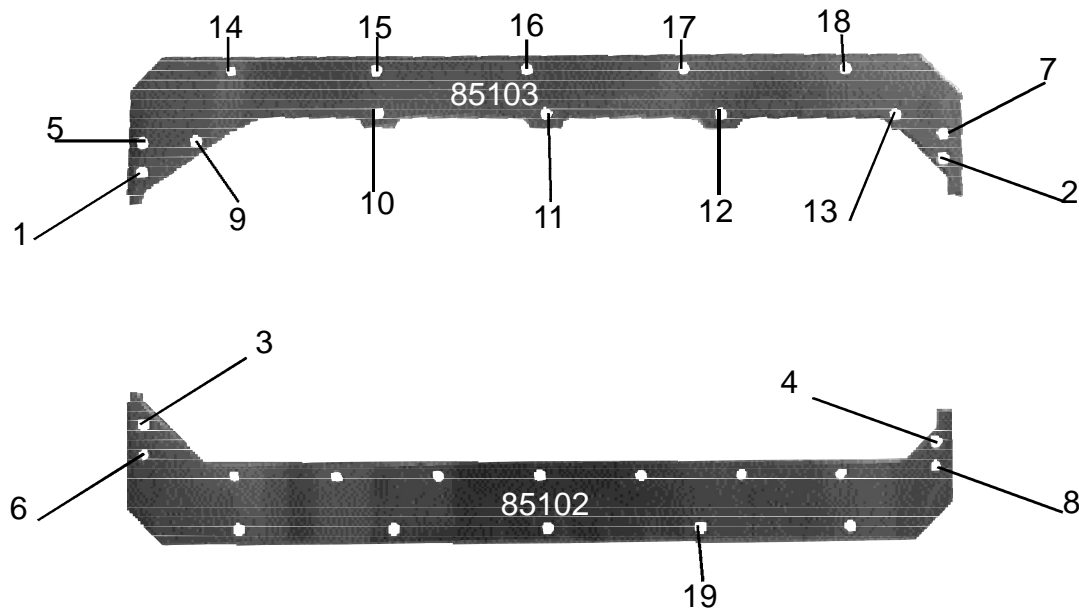
Bolt the driver side pan rail adapter #85103 on and use as a guide to cut away the cast iron at about a 33 degree angle. Removing the aluminum from the pan rail adapter is okay.

Step 8

Tap and plug the oil galley holes for the remote filter.

Step 9

Use a thin layer of silicone gasket maker to assemble pan to race engine.



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